

## ROCH ALESOMETER with Analogue Indication - Full Metric Sets



NF E 11-099.  
Type 1 for  
models 6 to 10 mm or  
2 for all other models



Models 6 to  
100 mm with  
vernier reading



Measuring  
inserts for  
application ranges  
6 to 10 mm: hardened  
steel to 30 550 HV  
10 to 300 mm:  
tungsten carbide tipped.  
Hardness:  $\geq 70$  HRC



For  
additional  
data, see on the  
previous page



Wood case



Identification  
number



Declaration  
of conformity



Calibration  
certificate  
available on request



NF E 11-011  
Type A2



Steel hardened  
to 60 HRC



Bore related  
tolerance  
 $\pm (3 \mu\text{m} + 10 \cdot 10^{-6} D) \mu\text{m}$



D = Nominal  
diameter in mm  
 $(1 \mu\text{m} + 5 \cdot 10^{-6} D) \mu\text{m}$



Wood case



Identification  
number



Calibration  
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No	mm	No	mm	No	mm	No	mm
Full sets including:		Single instrument		Setting rings		Extensions	
08.1725063	6 ÷ 10	08.1725001	6 ÷ 8	21.1625101	8	08.1625081	100
		08.1725003	8 ÷ 10				
08.1725066	10 ÷ 20	08.1725006	10 ÷ 12,5	21.1625102	12,5	08.1625082	100
		08.1725008	12,5 ÷ 15	21.1625103	17,5		
		08.1725010	15 ÷ 17,5				
		08.1725012	17,5 ÷ 20				
08.1725068	20 ÷ 40	08.1725014	20 ÷ 25	21.1625104	25	08.1625083	150
		08.1725016	25 ÷ 30	21.1625105	35		
		08.1725018	30 ÷ 35				
		08.1725020	35 ÷ 40				
08.1725070	40 ÷ 100	08.1725022	40 ÷ 50	21.1625106	45	08.1625084	150
		08.1725024	50 ÷ 60	21.1625107	60		
		08.1725026	60 ÷ 70	21.1625109	85		
		08.1725028	70 ÷ 85				
		08.1725030	85 ÷ 100				
08.1725072	100 ÷ 150	08.1725032	100 ÷ 125	25.1625111	125	08.1625085	200
		08.1725034	125 ÷ 150				

### ROCH Setting Rings

No	mm	No	mm
21.1625101	8	21.1625110	90
21.1625102	12,5	21.1625111	125
21.1625103	17,5	21.1625112	150
21.1625104	25	21.1625113	175
21.1625105	35	21.1625114	200
21.1625106	45	21.1625115	225
21.1625107	60	21.1625116	250
21.1625108	75	21.1625117	275
21.1625109	85		