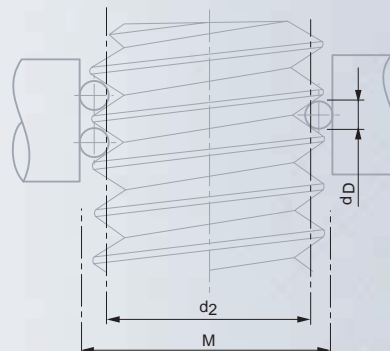


## ● XB Wires for Screw Threads

For measuring pitch diameter of threads using the three-wire method. The actual flank diameter  $d_2$  can either be determined arithmetically or with the aid of the relevant tables based on the actual size  $M$  measured – Suitable for all standard micrometers with a measuring insert having a 6,5 mm diameter.



Hardened steel wires



Steel wires mounted on holders: 2-wire holder rests on anvil and single wire holder on spindle.



Single pairs are supplied in a plastic bag, full set sets in a wooden case



Declaration of conformity

No	Wires $d_D$ mm	ISO Metric Threads Pitch in mm	Whitworth-Threads-Number of threads per in	Unified Inch-Threads UN, UNC, UNF... Number of threads per in
02.40701	0,17	0,25 and 0,3	—	—
02.40702	0,22	0,35	—	72
02.40703	0,25	0,4	60	64
02.40704	0,29	0,45 and 0,5	—	56
02.40705	0,335	0,6	48 and 40	48 and 44
02.40706	0,455	0,7 up to 0,8	—	32
02.40707	0,53	0,9	32 and 28	28
02.40708	0,62	1,0	26 and 24	24
02.40709	0,725	1,25	22 up to 19	20
02.40710	0,895	1,5	18 and 16	18 and 16
02.40711	1,10	1,75	14	14 and 13
02.40712	1,35	2,0	12 and 11	12 and 11
02.40713	1,65	2,5	10 and 9	10 and 9
02.40714	2,05	3,0 and 3,5	8 and 7	8 and 7
02.40715	2,55	4,0 and 4,5	6	6
02.40716	3,20	5,0 and 5,5	5 and 4,5	5 and 4,5
<i>Set including 16 pairs</i>				
02.40700	0,17 ÷ 3,20			

## ● Micrometer Stands

For micrometers up to 300 mm and other measuring instruments.



Clamp aperture of 16 mm (TESA) or 20 mm (ETALON)



Lacquered cast iron base



Tilting locking device

Uses one single bolt only



TESA

01.60201

ETALON

72.110123